

This specification applies to SMD Piezo audio transducer, **TRSTE-1712P**

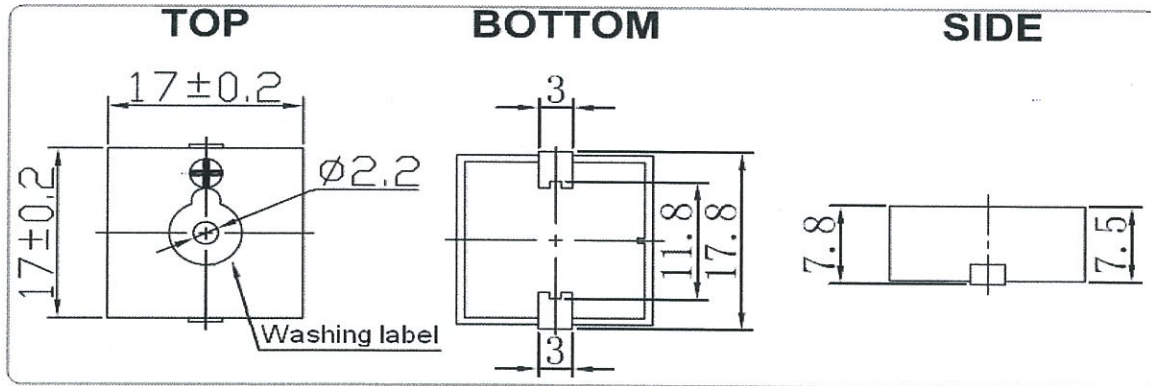
A. SPECIFICATION

No.	Item	Unit	Specification	Condition
1	Rated Voltage	Vp-p	10	at Rated Voltage
2	Operating Volt range	Vp-p	1 ~ 20	
3	Rated Current	mA	MAX 10	
4	Min Sound Pressure Level	dB	MIN 85	at 10cm/Rated Voltage - Rated Frequency
5	Resonant frequency	Hz	5000+/-500	Rated Voltage
6	Capacitance	pF	15000 +/- 30%	At 100Hz
7	Operating Temp	C	-20 ~ +70	
8	Storage Temp	C	-30 ~ +80	
9	Weight (MAX)	gram	2	
10	Material		PPS	
11	Environmental Protection Regulation		RoHS	

Test Condition

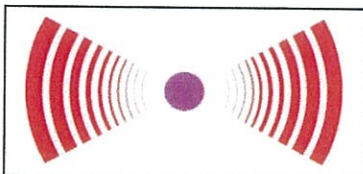
Standard Temperature: 15 ~ 35C Relative Humidity: 45% ~ 85% Pressure: 860mbar to 1060mbar
Judgment Temperature: 20 +/-3C Relative Humidity: 60% ~ 70% Pressure: 860mbar to 1060mbar

B. APPEARANCE DRAWING



Tolerance: ±0.5mm except specified

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All dimensions are in MM unless otherwise specified

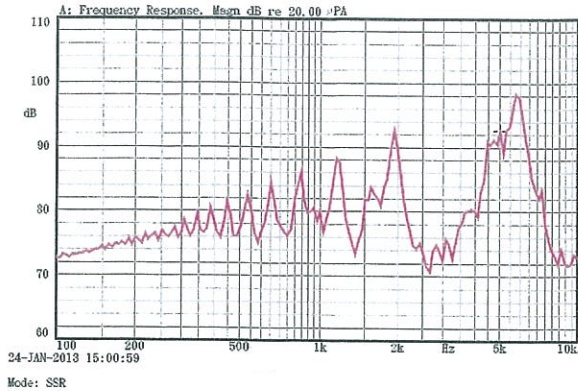
Drawing Number:
TRSTE-1712P

SMD Piezo Buzzer
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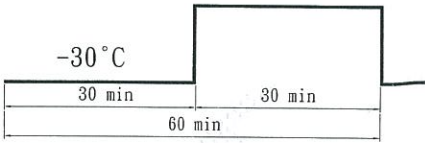
Date:
1/15/2013

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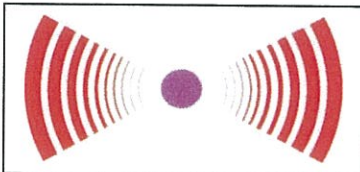
C. FREQUENCY RESPONSE CURVE



D. RELIABILITY TEST

No	Item	Test Condition	Evaluation Standard
1	High Temp Storage Life	Part shall be capable of withstanding a storage temperature of 80C for 120 hours	Part shall meet specifications without any degradation in appearance and performance except S.P.L. S.P.L. shall be +/- 7dB
2	Low Temp Storage Life	Part shall be capable of withstanding a storage temperature of -30C for 120 hours	
3	Temp Cycle	Part shall be subjected to 10 cycles. One cycle shall of: 80°C 	
4	Temp / Humidity	Part shall be subjected to 90-95% RH at +40C for 96 hours	
5	Operating Test Life	Rated Voltage and Frequency applied; 1. Ordinary temperature. The part shall be subjected to 1000 hours at room temperature (25+/-10C). 2. High Temperature. The part shall be subjected to 500 hours at 70C. 3. Low temperature. The part shall be subjected to 500 hours at -20C	
6	Vibration	Buzzer shall be measured after being applied vibration of amplitude of 1.5mm with 10 to 55 Hz of band vibration frequency to each of 3 perpendicular directions for 6 hrs	

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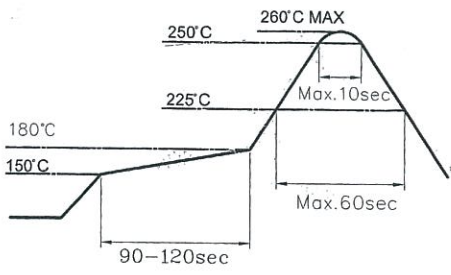
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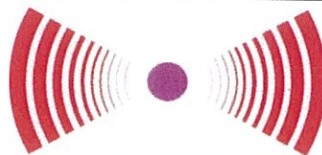
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E. SOLDERING / FLOW SOLDERING PROFILE

No	Item	Test Condition	Evaluation Standard
1	Solder Ability	Hand soldering: 360 +/- 5 C / < 2 sec	Part shall meet specifications without any degradation in appearance and performance except S.P.L. S.P.L. shall be +/- 7dB
2	Flow Solder Bath	Soldering into bath:  <p>The graph shows a temperature profile for flow soldering. It starts at 150°C, rises to 180°C, then to 225°C, and finally to a peak of 260°C MAX. The time spent at 225°C is labeled as 'Max. 60sec', and the time spent at the peak of 260°C is labeled as 'Max. 10sec'. The initial heating phase from 150°C to 180°C is labeled as '90-120sec'.</p>	
3	Wash Ability	1. Solvent: Deionized Water 2. Solvent Temp: 55 +/- 5C 3. Soaking time: 5 +/- .5 min	
Note:	After solder bath, the cooling time must be longer than 2 hours before function test		

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